

IN THE CLAIMS

Upon entry of the present amendment, the status of the claims will be as is shown below. This listing of claims will replace all previous versions and listings of claims in the application:

Claims 1-7 (Cancelled)

8. (New) A punch press tool, comprising:

a cylindrical punch guide;

a punch body fit slidably into said punch guide; and

a punch tip comprising at least one forming punch tip detachably and exchangeably attached to said punch body and at least one clamping punch tip detachably and exchangeably attached to said punch body,

wherein said at least one forming punch tip each includes a press forming portion in a leading end, and

wherein a length of each of said at least one clamping punch tip is shorter than a length of each of said at least one forming punch tip.

9. (New) The punch press tool according to claim 8,

wherein at least one of said at least one forming punch tip and said at least one clamping punch tip comprises a plurality of punch tips.

10. (New) The punch press tool according to claim 9,

wherein said punch guide is provided with a stripper in a leading end thereof, said stripper including a guide hole that receives and guides said at least one forming punch tip and said at least one clamping punch tip; and

wherein said stripper is provided with a projected portion that clamps a workpiece in a position adjacent to said guide hole.

11. (New) A punch press tool, comprising:

a die base;

a die body supported on said die base; and

a die tip held in said die body and comprising at least one forming die tip detachably and exchangeably attached to said die body and at least one sub die tip detachably and exchangeably attached to said die body,

wherein said at least one forming die tip each includes a forming portion in a leading end thereof, and

wherein a size of each of said at least one sub die tip is smaller than a size of each of said at least one forming die tip.

12. (New) The punch press tool according to claim 11,

wherein at least one of said at least one forming die tip and said at least one of said sub die tip comprises a plurality of die tips.

13. (New) A punch press tool, comprising:

a punch holder for a punch press;

a sliding body supported slidably within said punch holder; and

a punch tip that performs press forming, said punch tip being provided in a leading end of said sliding body and comprising at least one long forming punch tip detachably and exchangeably attached to said sliding body and at least one clamping punch tip detachably and exchangeably attached to said sliding body,

wherein each of said at least one long forming punch tip includes a press forming portion in a leading end thereof, and

wherein a length of each of said at least one clamping punch tip is shorter than a length of each of said at least one forming punch tip.

14. (New) The punch press tool according to claim 13,

wherein at least one of said at least one forming punch tip and said at least one clamping punch tip comprises a plurality of punch tips.